

2310
SHIP
6-21

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18649-13
Job Sheet 179351



Part No: RBT18649-13

Job Qty: 5 ea

Part Name: Main Rotor Hub Work Aid Item #13



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/18/18

Job Tracking No:

Due Date: 6/21/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18649 Rev. A IPP Rev. A 18.04.13 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	6/21/18	6/21/18	0.00	0.00	Start Up Machining-3		J.C.L.
110	Mori Seiki	5 pcs	6/21/18	6/21/18	0.00	1.67	MORI NV5000-2		J.C.L.
120	QC	5 pcs	6/21/18	6/21/18	0.00	0.00	QC2 Machining-4		J.C.L. 18-06-22
130	QC	5 pcs	6/21/18	6/21/18	0.00	0.00	QC8 Machining-4		D.A. 18-06-22
150	Outsource	5 pcs	6/21/18	6/21/18	0.00	0.00	Outsource4		CT 18-06-25
160	Packaging	5 pcs	6/21/18	6/21/18	0.00	0.00	Packaging2		CT 18-07-02
170	QC	5 pcs	6/21/18	6/21/18	0.00	0.00	QC6		38
180	Small Fab	5 pcs	6/21/18	6/21/18	0.00	0.50	Small Fab-2		MLC DAS
190	QC	5 pcs	6/21/18	6/21/18	0.00	0.00	QC5		38
205	Packaging	5 pcs	6/21/18	6/21/18	0.00	0.00	Packaging3		SPR 18-07-05
215	QC21-FG	5 Ea	6/21/18	6/21/18	0.00	0.00	QC21		21 JUL 05 2018

Part Op 110 - 1-Clamp both pieces leaving a 0.250" space in between and bore out hole to finished dimension. 2-Deburr
 Descriptions: 150 - Issue P/O to GROUPE ALTECH; PO 040319 - ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2
 CLASS 2, Water sealant -Certificate of Conformity is required
 180 - Assemble as per DWG. Hand tighten bolts as per DWG note 8.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT18649-13-1	Top Base	5 Ea (1 ea)	90-Start up Operation	
RBT18649-13-2	Bottom Base	5 Ea (1 ea)	90-Start up Operation	
AN3C35A 347	Bolt	10 Ea (2 ea)	180-Small Fab	1X FM B5402-2 9X FM B5402-2
NAS1149C0363R 266	Washer	10 Ea (2 ea)	180-Small Fab	501702

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBT18649-13-1	5	6	0
	RBT18649-13-2	5	6	0
180-Small Fab	AN3C35A	10	68	0
	NAS1149C0363R	10	335	0

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S083261



Part: RBT18649-13

Job No: 179351

Serial No/Batch: S083261

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 06/22/18

Part Specifications

Specifications could not be found.

Plex 6/18/18 10:21 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040319**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040319
PO Date: 6/26/18
Due Date: 6/29/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178046	647.8511	Insert -Issue P/O to Groupe Altech: P/O _____ -Passivate, MIL-S-5002 TYPE 6 AS PER DWG - Certificate of Conformity is required	Firmed	6/29/18	4 pcs	0 pcs	4 pcs	\$1.41162059/pcs	\$5.65
4x 18.06.284m\$										
Line Item Note ** rush - need back asap **										
2	175623	C3-8-5	Solenoid Cover -Issue P/O to GROUPE ALTECH: ALTECH: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/29/18	20 pcs	0 pcs	20 pcs	\$3.08647059/pcs	\$61.73
20x 18.07.024m\$										
3	178948	TM3039G001	Draining Tool -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/29/18	10 pcs	0 pcs	10 pcs	\$2.82330059/pcs	\$28.23

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	173883	RBE703A95-0505-00-1	Quill -Issue P/O to Groupe Altech: PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0505-00-1 Rev. 9 -Certificate of Conformity is required	Firmed	6/29/18	10 pcs	0 pcs	10 pcs	\$10.8055606/pcs	\$108.06
5	179351	RBT18649-13	Main Rotor Hub Work Aid Item #13 -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/29/18	11 pcs	0 pcs	11 pcs	\$3.66647059/pcs	\$40.33
6	179164	646.3910	Shim Issue P/O: _____ Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	6/29/18	30 pcs	0 pcs	30 pcs	\$4.16/pcs	\$124.80
7	179165	646.3912	Shim Issue P/O: _____ Cat Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	6/29/18	20 pcs	0 pcs	20 pcs	\$4.16/pcs	\$83.20
8	177368	SK145-0115-20	Clamp Bar ISSUE P/O: _____ PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED	Firmed	6/29/18	22 pcs	0 pcs	22 pcs	\$1.80647059/pcs	\$39.74
9	178824	RBW6505G00831-3G-7	Swivel Plate Weldment -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required	Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$104.896471/pcs	\$104.90
Line Item Note ** Rush - need back by Friday 6/29 **										
10	177859	RBW6505G00831-3G-1	Leg Assembly Weldment -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required	Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$104.896471/pcs	\$104.90
Line Item Note ** Rush - need back by Friday 6/29 **										

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Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
11	178044	647.8510	Insert ISSUE PO: SUPPLIER: GROUPE ALTECH -Passivate, MIL-S-5002 TYPE 6 AS PER DWG - Certificate of Conformity is required	Firmed	6/29/18	40 pcs	0 pcs	40 pcs	\$1.41162059/pcs	\$56.46
Line Item Note ** need back asap **									Grand Total:	\$758.00

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CT.

Plex 6/27/18 2:34 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(010576-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010576-2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
29-Jun-2018		Aman		040319				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	C3-8-5 Rev.	C3-8-5 01-ANO-BLACK [ANODIZE BLACK] PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	20	20	0	0	0
3	TM3039G001 Rev.	TM3039G001 01-ANO-BLACK [ANODIZE BLACK] PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	10	10	0	0	0
4	RBE703A95-0505-00-1 Rev.	RBE703A95-0505-00-1 01-ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	10	10	0	0	0
5	RBT18649-13 Rev.	RBT18649-13 01-ANO-BLACK [ANODIZE BLACK] PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	11	11	0	0	0
6	646.3910 SHIM Rev.	646.3910 SHIM CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2, CL2	CADMIUM CH	30	30	0	0	0
7	646.3912 Rev.	646.3912 CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2	CADMIUM CH	20	20	0	0	0
9	RBW6505G00831-3G-7 Rev.	SWIVEL PLATE WELDMENT 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours	ZINC CH	1	1	0	0	0
10	RBW6505G00831-3G-1 Rev.	LEG ASSEMBLY WELDMENT 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2	ZINC CH	1	1	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.